

Date Thursday, 16/08/2007 12:01:05 PM
User Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI-ACCESS HANDLE
Job Number	: 34030		
Estimate Number	: 11828		
P.C. Number	: N/A	Part Number	: D2478
This Issue	: 16/08/2007 S.O. No. : N/A	Drawing Number	: D2478 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	:	Material	: N/A
Written By	:	Due Date	: 31/08/2007 Qty: 12 Um: Each
Checked & Approved By	:		
Comment	: Est. B99.03.12 Updated from hand written IPP DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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Comment: Qty.: 3.1500 f(s)/Unit Total: 37.8000 f(s)
304 RD Tube .750 x .049W
Material: 304/316 SS Seamless 0.75" OD x 0.049" Wall
Batch M105354

FF 07-08-21 12

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
Cut as per Template DT8331 (DT 2478 CT)

FF 07-08-21 12

3.0	BENDING	BENDING MACHINE
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Comment: BENDING MACHINE
Bend as per Template DT8332 (DT 2478 BT)
Trim as per Template DT8333 (DT 2480 CJ)
Deburr

FF 07-08-23 12

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Er 07/08/27 12 counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

07/08/27 12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: R Date: 07/08/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 12:01:05 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-ACCESS HANDLE

Job Number: 34030

Part Number: D2478

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(12)

8/08/28

Job Completion



U 8/08/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

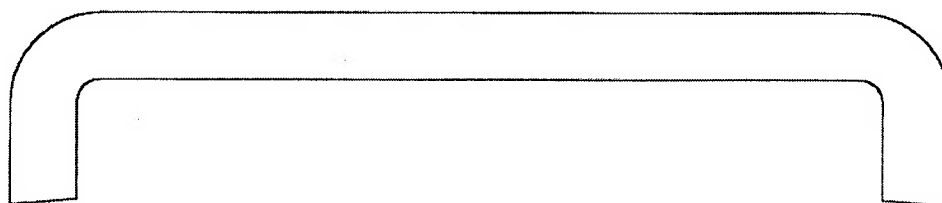
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED BW	APPROVED BW	D2478	SHEET 1 OF 1
DATE 96:05:14	TITLE HELI-ACCESS HANDLE	SCALE 1:1	

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2478 CT
BEND PER TEMPLATE DT 2478 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 SS 0.75 OD 0.049 WALL

wlo 34030

